# **INSTITUTE OF AERONAUTICAL ENGINEERING**

(Autonomous)

Four Year B.Tech III Semester End Examinations (Supplementary) - July, 2018 Regulation: IARE – R16

## METALLURGY AND MATERIAL SCIENCE

Time: 3 Hours

(ME)

Max Marks: 70

#### Answer ONE Question from each Unit All Questions Carry Equal Marks All parts of the question must be answered in one place only

#### $\mathbf{UNIT} - \mathbf{I}$

- (a) Draw a neat sketch of Hexagonal Close Packed(HCP) Structure. Also calculate its Atomic Packing Factor. [7M]
  - (b) "Grains are stronger than grain boundaries at high temperature and grain boundaries are stronger than grains at room temperature". Validate this statement with detailed explanation. [7M]
- 2. (a) Write about Solid Solution? Discuss about various conditions for forming substitutional solid solutions? [7M]
  - (b) Describe about intermediate alloy phase? Explain any one type of intermediate alloy phase with suitable example. [7M]

#### $\mathbf{UNIT}-\mathbf{II}$

- 3. (a) Discuss about invariant reaction. Write down the following invariant reactions with examples
  - i. Eutectic
  - ii. Eutectoid
  - (b) Two metals A and B of melting points  $1000^{0}$ C and  $800^{0}$ C respectively have unlimited mutual liquid solubilities. The solubility of B in A is maximum of 20% at the eutectic temperature of  $500^{0}$ C, which reduces to 10% at  $0^{0}$ C. The solubility of A in B is a maximum of 10% at the eutectic temperature which reduces to 5% at  $0^{0}$ C. No solid state reactions other than those due to solubility changes occur in the series. The eutectic composition is 70% B. Assume solidus, liquidus and solvus lines to be straight. [7M]
    - i. Draw the phase diagram of the series
    - ii. Describe the mode of solidification, solid state reactions and room temperature of an alloy containing  $40\%\mathrm{B}.$
- 4. (a) Explain in detail about eutectic phase diagram with the help of neat sketches. [7M]
  - (b) Explain briefly about construction of phase diagram of solid solution. [7M]

[7M]

### $\mathbf{UNIT}-\mathbf{III}$

5.	(a) Draw Fe- $Fe_3C$ diagram and show all phases, fields and temperature. Write all invariant matrix Also explain the solidification of steel containing 0.4%C.	reactions. $[7M]$
	(b) Enumerate the difference between annealing and normalizing in detail.	[7M]
6.	(a) Describe about Austempering and Martempering process for plain carbon steel. Drav curves for these processes.	w cooling $[7M]$
	(b) Describe the principle of Flame hardening and Induction hardening with neat sketch.	[7M]
$\mathbf{UNIT}-\mathbf{IV}$		
7.	<ul><li>(a) Explain the composition and properties of</li><li>i. Malleable Cast iron</li><li>ii. Spheroidal cast iron</li></ul>	[7M]
	(b) Write about chilled cast iron? Describe its properties and application.	[7M]
8.	<ul> <li>(a) State the difference between Wrought alloys and Cast alloys.</li> <li>(b) Write short note on the following <ol> <li>Titanium alloys</li> <li>Copper - nickel alloys</li> </ol> </li> </ul>	[7M] [7M]
$\mathbf{UNIT} - \mathbf{V}$		
9.	<ul><li>(a) Mention different structures of crystalline ceramics. Describe briefly each of them.</li><li>(b) Explain about cermets with its properties and applications.</li></ul>	[7M] [7M]
10.	<ul><li>(a) Wriet a short note on roles of the following in composites</li><li>i. Matrix</li><li>ii. Reinforcement</li></ul>	[7M]

- iii. Interphase
- (b) Explain about pultrusion process with a neat sketch.

[7M]

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