

## INSTITUTE OF AERONAUTICAL ENGINEERING

(Autonomous) Dundigal, Hyderabad - 500 043

## DEPARTMENT OF MECHANICAL ENGINEERING

## MANUFACTURING PROCESSES LABORATORY

Manufacturing Processes encompasses the application of castings, joining processes, die and mould design, Arc welding, gas welding, brazing, soldering, riveting. Manufacturing Processes also overlaps substantially with manufacturing engineering and industrial engineering.

## **List of Equipment**

S. No	Item	Make	Quantity	Cost per Unit Rs.	Total Cost Rs.
1	Wood working Lathe 6"	Smith	1	13,500	13,500
2	Sand testing equipment	Metsonic	1	50,300	50,300
3	Electric Furnace, Power - 3.5 KW Melting capacity - 5Kg Max temp - 1000 Deg C	S V Heat Engineering	1	67,555	67,555
4	Foundry tools	Jyothi Engineering	2	3,000	6,000
5	Arc welding equipment	Hi-Tech Engineering Equipment's	1	24,000	24,000
6	Spot welding Machine, Power 6 KW	Gemco	1	23,000	23,000
7	Gas welding and Brazing, Nozzle size 2mm	Kashmiri	1	24,824	24,824
8	Hydraulic press Capacity - 40 T Box size - 3 x 15'	Hi Tech Hydraulics	1	73,500	73,500
9	Injection Moulding	Dwarka Industries	1	13,000	13,000
10	Blow Moulding	Dwarka Industries	1	38,000	38,000
11	Solid and Blind Riveting 3 mm	Hindustan Air Tools	1	11,898	11,898
12	Bench drilling machine	Jafuji	1	4,968	4,968
	1	1	1	Total Cost (Rs)	3,50,545
(In words: Rupees Three lakhs fifty thousand five hundred and forty five only)					

Date: 07-04-2022 Principal