| Hall Ticket No | | | | | | Question Paper Code: BCCB04 |
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| 2000 | | | | | | |

INSTITUTE OF AERONAUTICAL ENGINEERING

(Autonomous) Dundigal, Hyderabad - 500 043

MODEL QUESTION PAPER-1

M. Tech I Semester Regular Examinations, Januery 2020 Regulations: IARE-R18

DESIGN FOR MANUFACTURING AND ASSEMBLY

(CAD / CAM)

Time: 3 hours

Max. Marks: 70

Answer ONE Question from each Unit All Questions Carry Equal Marks All parts of the question must be answered in one place only

UNIT – I

| 1. | a) b) | What is Design for Manufacturing? Explain Briefly. Explain how group technology is helpful in DFMA. | [7M] [7M] | | | |
|----|-----------|--|--------------|--|--|--|
| 2. | a) b) | What are the major stages of engineering design? Discuss with a suitable examples. Explain different basic steps of material selection? | [7M] [7M] | | | |
| | | UNIT – II | | | | |
| 3. | a) b) | Explain specific recommendations for wall thickness, ribs and fillets with sketches. What are the design considerations to be followed for die casting? | [7M] [7M] | | | |
| 4. | a) | Explain specific recommendations for flash and gate removal, lettering and surface design with | [7M] | | | |
| | b) | With Suitable Sketch, Discuss the basic Rules for Form Design of Castings. | [7M] | | | |
| | | UNIT – III | | | | |
| 5. | a) b) | Discuss the general design recommendations for forging operation Briefly explains the design guidelines for extruded sections with neat sketches. | [7M] [7M] | | | |
| 6. | a) b) | Elaborately explain the various welding processes for joining metals permanently. Explain briefly the component design for blanking operation. | [7M] [7M] | | | |
| | UNIT – IV | | | | | |
| 7. | a) | Discuss the Indian system of limits and fits. Draw the figure by showing the position of fundamental deviations. | [7M] | | | |
| | b) | How assembly advantages effect DFMA, DFA and DFA? | [7M] | | | |
| 8. | a) b) | What is the assembly time of Plummer block in relation to Footstep bearing? List the recommendations to be considered for the design of assembly | [7M] [7M] | | | |

UNIT – V

| 9. | a) | Explain the process of avoiding jams doing the assembly. | [7M] |
|----|----|--|------|
| | b) | What is effect of part symmetry, part thickness and size on handling time? Explain with suitable examples. | [7M] |
| | | | |

| 10. | a) | What are the steps to be followed to apply DFA for automobile industry? | [7M] |
|-----|----|---|------|
| | b) | Summarize the factors considered in design for manufacturing, assembly and environment. BT ₄ | [7M] |
| | | Analyzing | |



Dundigal, Hyderabad - 500 043

COURSE OBJECTIVES:

The course should enable the students to:

| Ι | Understanding the basics of Computer Graphics needed for CAD/ CAM applications. |
|-----|---|
| Π | Applying the geometrical modeling for computer graphics. |
| III | Applying data structures in computer graphics. |

COURSE OUTCOMES (COs):

| CO 1 | Identifying primary and secondary components through functional analysis |
|------|--|
| CO 2 | Calculate the design efficiency for their product design |
| CO 3 | Identify the fine finishing operations to obtain dimensional accuracy and surface finish |
| CO 4 | Analyze and derive the gripping, insertion and fixing values through fitting analysis of the product |
| CO 5 | Apply the Design guidelines and assembly techniques to mechanical designs. |

COURSE LEARNING OUTCOMES:

Students, who complete the course, will have demonstrated the ability to do the following:

| CAME010.01 | Identify and understand of basic concepts of DFM and DFA | | |
|---|---|--|--|
| CAME010.02 | Understand and Apply concepts of Generative DFMA | | |
| CAME010.03 | Understand the Various types of materials, its classification, suitable materials for product design | | |
| CAME010.04 | Understand the selection of manufacturing sequences and optimal selection | | |
| CAME010.05 | Identify the reasons for optimal selection of machining parameters. | | |
| CAME010.06 | Identify the various casting design, machining design, designing of formed components | | |
| CAME010.07 | Identity various design recommendation for permanent joining such as welding, soldering and brazing | | |
| CAME010.08 | understand the different design factors for forging, closed dies forging design | | |
| CAME010.09 | Apply the different Design guidelines for extruded sections | | |
| CAME010.10 | Understand various design principles for punching, blanking, bending, deep drawing. | | |
| CAME010.11 | Understand the different conventional approach and Assembly optimization processes | | |
| CAME010.12 | Create the knowledge on cost consciousness & an awareness of Designers' accountability in product design lifecycle. | | |
| CAME010.13 | Understand the cost factors that play a part in DFA | | |
| CAME010.14 | Understand the general design guidelines for manual assembly and development of the systematic DFA methodology | | |
| CAME010.15 | Using CAD, apply design for manufacturing and assembly techniques to mechanical designs. | | |
| CAME010.16 Understand the effect of symmetry effect of chamfer design on insertion operations, estir of insertion time. | | | |

| SEE Question No. | | | Course Outcomes | Blooms Taxonomy Level | |
|------------------------|---|------------|---|-----------------------------|------------|
| 1 | a | CAME010.01 | Identify and understand of basic concepts of DFM and DFA | CO 1 | Understand |
| 1 | b | CAME010.02 | Understand and Apply concepts of Generative DFMA | CO 1 | Remember |
| 2 | а | CAME010.03 | Understand the Various types of materials, its classification, suitable materials for product design | CO 1 | Understand |
| 2 | b | CAME010.04 | Understand the selection of manufacturing sequences and optimal selection | CO 1 | Remember |
| 3 | а | CAME010.05 | Identify the reasons for optimal selection of machining parameters. | CO 2 | Understand |
| 3 | b | CAME010.06 | Identify the various casting design, machining design, designing of formed components | CO 2 | Remember |
| 4 | a | CAME010.07 | Identity various design recommendation for permanent joining such as welding, soldering and brazing | CO 2 | Remember |
| | b | CAME010.08 | understand the different design factors for forging, closed dies forging design | CO 2 | Understand |
| 5 | а | CAME010.9 | Apply the different Design guidelines for extruded sections | CO 3 | Understand |
| 5 | b | CAME010.10 | Understand various design principles for punching, blanking, bending, deep drawing. | CO 3 | Remember |
| 6 | а | CAME010.10 | Understand various design principles for punching, blanking, bending, deep drawing. | CO 3 | Understand |
| 0 | b | CAME010.11 | Understand the different conventional approach and Assembly optimization processes | CO 3 | Understand |
| 7 | а | CAME010.12 | Create the knowledge on cost consciousness & an awareness of Designers' accountability in product design lifecycle. | CO 4 | Remember |
| | b | CAME010.13 | Understand the cost factors that play a part in DFA | CO 4 | Understand |
| 8 | a | CAME010.14 | Understand the general design guidelines for manual assembly and development of the systematic DFA methodology | CO 4 | Understand |
| | b | CAME010.14 | Understand the general design guidelines for manual assembly and development of the systematic DFA methodology | CO 4 | Understand |
| 9 | a | CAME010.15 | Using CAD, apply design for manufacturing and assembly techniques to mechanical designs. | CO 5 | Remember |
| | b | CAME010.16 | Understand the effect of symmetry effect of chamfer design on insertion operations, estimation of insertion time. | CO 5 | Understand |
| 10 | a | CAME010.16 | Understand the effect of symmetry effect of chamfer design on insertion operations, estimation of insertion time. | CO 5 | Understand |
| | b | CAME010.15 | Using CAD, apply design for manufacturing and assembly techniques to mechanical designs. | CO 5 | Remember |

MAPPING OF SEMESTER END EXAMINATIONS TO COURSE LEARNING OUTCOMES:

Signature of Course Coordinator

HOD, ME