Hall Ticket No Question Paper Code: AMEC42



# INSTITUTE OF AERONAUTICAL ENGINEERING

(Autonomous) Dundigal-500043, Hyderabad

# B.Tech VI SEMESTER END EXAMINATIONS (REGULAR) - JULY 2023 Regulation: UG-20

# DESIGN FOR MANUFACTURING

Time: 3 Hours (MECHANICAL ENGINEERING) Max Marks: 70

Answer ALL questions in Module I and II

Answer ONE out of two questions in Modules III, IV and V

All Questions Carry Equal Marks

All parts of the question must be answered in one place only

#### MODULE - I

- 1. (a) List various factors that determines the choice of material. Explain the factors influencing design.

  [BL: Understand | CO: 1 | Marks: 7]
  - (b) Elucidate the tolerance stacking used in the DFM and list the significance of tolerance stacking.

    [BL: Understand | CO: 1 | Marks: 7]

# MODULE - II

- 2. (a) What is meant by parting line? Differentiate between economical and uneconomical design with suitable examples. [BL: Understand] CO: 2|Marks: 7]
  - (b) Design the procedure for how components are manufactured in the industries based on machining area and explain with neat sketch. [BL: Apply| CO: 2|Marks: 7]

## MODULE - III

- 3. (a) Summarize the following with neat sketch
  - i) Casting pattern
  - ii) Mould
  - iii) Parting line.

[BL: Understand CO: 3 | Marks: 7]

- (b) Discuss the key design elements of sand casting. List the advantages and limitations of metal casting.

  [BL: Apply| CO: 3|Marks: 7]
- 4. (a) Design and develop the possible and portable parting line in casting processes with examples.

[BL: Understand | CO: 4|Marks: 7]

(b) Explain the steps involved in selection of casting process. Discuss the product design rules for sand casting.

[BL: Understand | CO: 4|Marks: 7]

## MODULE - IV

5. (a) Describe an example of product where principle of recyclability has been employed.

[BL: Understand CO: 5 | Marks: 7]

(b) What are the general problems that we come across while designing for machining operations? Explain how one can overcome those problems? [BL: Understand | CO: 5|Marks: 7]

- 6. (a) Name the life cycle assessment methods. Discuss the local and regional issues influencing design for environment. [BL: Understand | CO: 5|Marks: 7]
  - (b) List the recommendations to be considered for the design of assembly. Enumerate the steps to be followed when DFMA is used in the design process. [BL: Understand | CO: 4|Marks: 7]

## MODULE - V

7. (a) Outline the design considerations for minimum material usage and for remanufacture.

[BL: Understand | CO: 6 | Marks: 7]

- (b) What are the techniques used to reduce environment impact? Explain the effect of part thickness and weight on handling time. [BL: Understand | CO: 6|Marks: 7]
- 8. (a) List the three criteria for checking potential part redundancy. Demonstrate the steps involved for minimizing the material usage. [BL: Understand | CO: 6|Marks: 7]
  - (b) Summarize how the components are to be manufacture in the industries associated with regulation and standards? [BL: Understand | CO: 6|Marks: 7]

