ENGINEERING WORKSHOP PRACTICE

I Semester: CSE / CSE (AI&ML) / CSE (DS) / CSE (CS) / CSIT / IT

II Semester: ECE / EEE

| Course Code | rse Code Category | | | eek | Credits | Maximum Marks | | |
|----------------------|-----------------------|------------------------------|---|-----|---------|-------------------|-----|-------|
| AMEC04 | Foundation | L | T | P | C | CIA | SEE | Total |
| | | - | - | 2 | 1 | 30 | 70 | 100 |
| Contact Classes: Nil | Tutorial Classes: Nil | Practical Classes: 28 | | | | Total Classes: 28 | | |

Prerequisite: There are no prerequisites to take this course.

I. COURSE OVERVIEW:

Engineering workshop Practice is intended to enhance the learning experience of the student about Engineering tools for cutting and measuring used in a workshop. Students are expected to gain experience in hands on training as well as knowledge to carry out a particular process for making a product using the basic manufacturing devices used in Workshop.

II.COURSE OBJECTIVES:

The students will try to learn:

- I Use of common instruments including measuring, marking and cutting tools invarious types of manufacturing processes.
- II Basic manufacturing concepts used in carpentry, fitting, black-smithy andtin-smithy.
- III Demonstrating skills by converting electrical circuit's diagrams into electricalwiring.
- IV Compare experimental results with diagrammatic measurements and to determine the source of any apparent differences.

III. COURSE OUTCOMES:

After successful completion of the course, students should be able to:

- CO 1 **Identify** the conventional representation of materials and machine elements. Apply
- CO 2 **Determine** the ability to Produce Fitting jobs as per specified dimensions in addition Evaluate to demonstrating proficiency with hand toolscommon to fitting.
- CO 3 Create works of metal art using fire and furnace to convert givenshape into useable Create elements using basic blacksmith techniques.
- CO 4 **Organize** the moulding techniques for producing casting of different and complex Apply shapes using various patterns.
- CO 5 **Develop** various engineering and household articles such as tin boxes, cans, funnels, Apply ducts etc., from a flat sheet of metal.
- CO 6 **Compare** various wiring diagrams using conduit system of wiring and Prepare different types of wiring joints on the given circuitboards using appropriate electrical tools.

IV. SYLLABUS:

Week-1: CARPENTRY-I

Batch I: Preparation of Tenon joint as per given dimensions.

Batch II: Preparation of Mortise joint as per given taperangle.

Week -2: CARPENTRY-II

Batch I: Preparation of dove tail joint as per given taper angle.

Batch II: Preparation of lap joint as per given dimensions.

Week-3: FITTING - I

Batch I: Make a straight fit for given dimensions.

Batch II: Make a square fit for given dimensions.

Week-4: FITTING - II

Batch I: Make a V fit for given dimensions

Batch II: Make a semicircular fit for given dimensions.

Week-5: BLACKSMITHY- I

Batch I: Prepare S-bend for given MS rod using open hearth furnace.

Batch II: Prepare J-bend for given MS rod using open hearth furnace.

Week-6: BLACKSMITHY- II

Batch I: Prepare Fan hook for given dimensions.

Batch II: Prepare Round to Square for given dimensions

Week-7: MOULD PREPARATION

Batch I: Prepare a wheel flange mould using a given wooden pattern.

Batch II: Prepare a bearing housing using an aluminum pattern.

Week-8: MOULD PREPARATION

Batch I: Prepare a bearing housing using an aluminum pattern.

Batch II: Prepare a wheel flange mould using a given wooden pattern.

Week-9: TINSMITHY- I

Batch I: Prepare the development of a surface and make a rectangular tray for given dimensions.

Batch II: Prepare the development of a surface and make a round tin for given dimensions.

Week-10: TINSMITHY- II

Batch I: Prepare the development of a surface and make a Square Tin, for given dimensions.

Batch II: Prepare the development of a surface and make a Conical Funnel for given dimensions.

Week-11: ELECTRICAL WIRING-I

Batch I: Make an electrical connection of two bulbs connected in series.

Batch II:Make an electrical connection of two bulbs connected in parallel

Week-12: ELECTRICAL WIRING-II

Batch I: Make an electrical connection of one bulb controlled by two switches connected.

Batch II: Make an electrical connection of tube light.

V. REFERENCE BOOKS:

- 1. Hajra Choudhury S.K., Hajra Choudhury A.K. and Nirjhar Roy S.K., "Elements of Workshop Technology", Media promoters and publishers private limited, Mumbai, Vol. I 2008 and Vol. II 2010.
- 2. Kalpakjian S, Steven S. Schmid, "Manufacturing Engineering and Technology", Pearson Education India Edition, 4th Edition, 2002.
- 3. Gowri P. Hariharan, A. Suresh Babu, "Manufacturing Technology I", Pearson Education, 2008.
- 4. Roy A. Lindberg, "Processes and Materials of Manufacture", Prentice Hall India, 4th Edition, 1998.
- 5. Rao P.N., "Manufacturing Technology", Vol. I and Vol. II, Tata McGraw-Hill House, 2017.

VI. WEB REFERENCES:

http://www.iare.ac.in